



# INSTALLATION - SILKTRIM

TIMBER

**VER: 1.0** 

For the best possible results from Silktrim, we recommend the use of only sharp and well maintained tools.

## **CUTTING & JOINING**

When cutting always cut through the moulding face to help eliminate fibre tear and when joining Silktrim mouldings we recommend mitre cuts be used and the joint glued using PVA adhesive.



### **NAILING**

For the best possible results from Silktrim, we recommend using both an adhesive and nails combined

## **Hand Nailing**

When hand nailing, the use of finishing brads is recommended. The hand nailing should be finished with a nail hole punch so the nail sits just below the surface

## **Gun Nailing**

When using a nail gun we recommend you use a protective tip to eliminate any bruising.

When nailing different mouldings, ensure the gun tip is adjusted with each moulding type to prevent the nail from shooting too deep. The nail should sit just below the surface.

Using the correct size finishing brads is important in achieving minimum framing penetration of 25mm. It is also important not to over fix Silktrim as this may causing bruising or splitting.

Moulding	Finishing	Gun
Thickness	Brad Nails	Nailing
11mm	40-50mm	38mm
18mm	50-60mm	50mm

### **FINISHING**

Silktrim mouldings are factory sanded and finished with two coats of premium acrylic primer achieving a superb finish. Before painting, fill all nail holes, lightly sand and clean. Fill holes with a plastic wood filler and lightly sand with 280 – 320 grit sand paper when cured. Apply two coats of quality Acrylic or Enamel paint, lightly sand between coats.

### **HEALTH & SAFETY**

Health and safety precautions should be adhered to when working with all wood products. Machine tools should be fitted with dust extractors and work areas should be kept clean. The wearing of the correct personal protective equipment (dust mask and protective eyewear) is recommended. Storage and work areas should be adequately ventilated and tidy. Machines should be well maintained and the cutting tools should be sharp.

For more information, contact our Sales Team

Ph: 02 9794 1111

Email: info@humedoors.com.au