



INSTALLATION - MERANTI

TIMBER

VER: 1.0

For the best possible results from Meranti mouldings, we recommend the use of only sharp and well maintained tools.

CUTTING & JOINING

Meranti is easy to work with and has great cutting and joining properties. Meranti has a certain amount of interlocking grain which can cause blow out or splintering. When cutting always cut through the front to help eliminate blow out or splintering. We recommend mitre cuts and gluing with standard adhesives when joining Meranti.



NAILING

For the best possible results from Silktrim, we recommend the using both an adhesive and nails combined

Hand Nailing

When hand nailing, the use of finishing brads is recommended. The hand nailing should be finished with a nail hole punch so the nail sits just below the surface

Gun Nailing

When using a nail gun we recommend you use a protective tip to eliminate any bruising.

When nailing different mouldings, ensure the gun tip is adjusted with each moulding type to prevent the nail from shooting too deep. The nail should sit just below the surface.

Using the correct size finishing brads is important in achieving minimum framing penetration of 25mm. It is also important not to over fix Meranti mouldings as this may causing bruising or splitting.

Moulding Thickness	Finishing Brad Nails	Gun Nailing
11mm	40-50mm	38mm
18mm	50-60mm	50mm

FINISHING

Meranti mouldings are dimensionally stable and provide a wood grain that is straight in it's consistency. Before staining, fill all nail holes, sand using 100-grit sandpaper progressively working down to finer grits to yield smoother finishes. Wipe and clean before staining and applying subsequent top coats.

HEALTH & SAFETY

Health and safety precautions should be adhered to when working with all wood products. Machine tools should be fitted with dust extractors and work areas should be kept clean. The wearing of the correct personal protective equipment (dust mask and protective eyewear) is recommended.

Storage and work areas should be adequately ventilated and tidy. Machines should be well maintained and the cutting tools should be sharp.

For more information, contact our Sales Team

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